

**AMENDMENT NO. 2 DECEMBER 2023**  
**TO**  
**IS 3885 (PART 2) : 1992 STEEL FOR THE MANUFACTURE OF LAMINATED SPRINGS**  
**(RAILWAY ROLLING STOCK)**  
**PART 2 RIB AND GROOVE SECTIONS**  
*( Second Revision )*

*(Foreword)* — Substitute ‘IS 2 : 2022 Rules for rounding off numerical values (*second revision*)’ for ‘IS 2 : 1960 Rules for rounding off numerical values (*revised*)’.

*(Page 1, clause 2)* — Substitute the following for the existing clause:

**‘2 REFERENCES**

The standards given below contain provisions, which through reference in this text constitute provisions of this standard. At the time of publication, the editions indicated were valid. All standards are subject to revision and parties to agreements based on this standard are encouraged to investigate the possibility of applying the most recent editions of these standards:

<i>IS No.</i>	<i>Title</i>
IS 228 (in all Parts)	Methods of chemical analysis of steels
IS 1500 (Part 1) : 2019/ ISO 6506-1 : 2014	Metallic materials — Brinell hardness test: Part 1 Test method ( <i>fifth revision</i> )
IS 4163 : 2021/ISO 4967 : 2013	Steel — Determination of content of non-metallic inclusions — Micrographic method using standard diagrams ( <i>fourth revision</i> )
IS 6396 : 2000	Methods of measuring decarburized depth of steel ( <i>second revision</i> )
IS 8910 : 2022/ISO 404 : 2013	General technical delivery requirements for steel and steel products ( <i>second revision</i> )

*(Page 1, clause 4.1)* — Substitute ‘IS 8910 : 2022/ISO 404 : 2013’ for ‘IS 8910 : 1978’.

*(Page 2, clause 7.1)* — Substitute ‘IS 1500 (Part 1) : 2019/ISO 6506-1: 2014’ for ‘IS 1500 : 1983’.

*(Page 2, clause 8.4)* — Substitute ‘IS 6396 : 2000’ for ‘IS 6396 : 1983’.

*(Page 2, clause 9.1)* — Substitute ‘IS 4163 : 2021/ISO 4967 : 2013’ for ‘IS 4163 : 1982’.

*(Page 4, clause 14.2)* — Substitute ‘IS 1500 (Part 1) : 2019/ISO 6506-1 : 2014’ for ‘IS 1500 : 1983’.

*(Page 4, clause 16.1)* — Insert the following after clause **16.1.1**:

**‘16.2 BIS CERTIFICATION MARKING**

The product(s) conforming to the requirements of this standard may be certified as per the conformity assessment schemes under the provisions of the *Bureau of Indian Standards Act*, 2016 and the Rules and Regulations framed thereunder, and the product(s) may be marked with the Standard Mark.’